

OIP
MAR 18 2004
PATENT & TRADEMARK OFFICE

Replacement Sheet

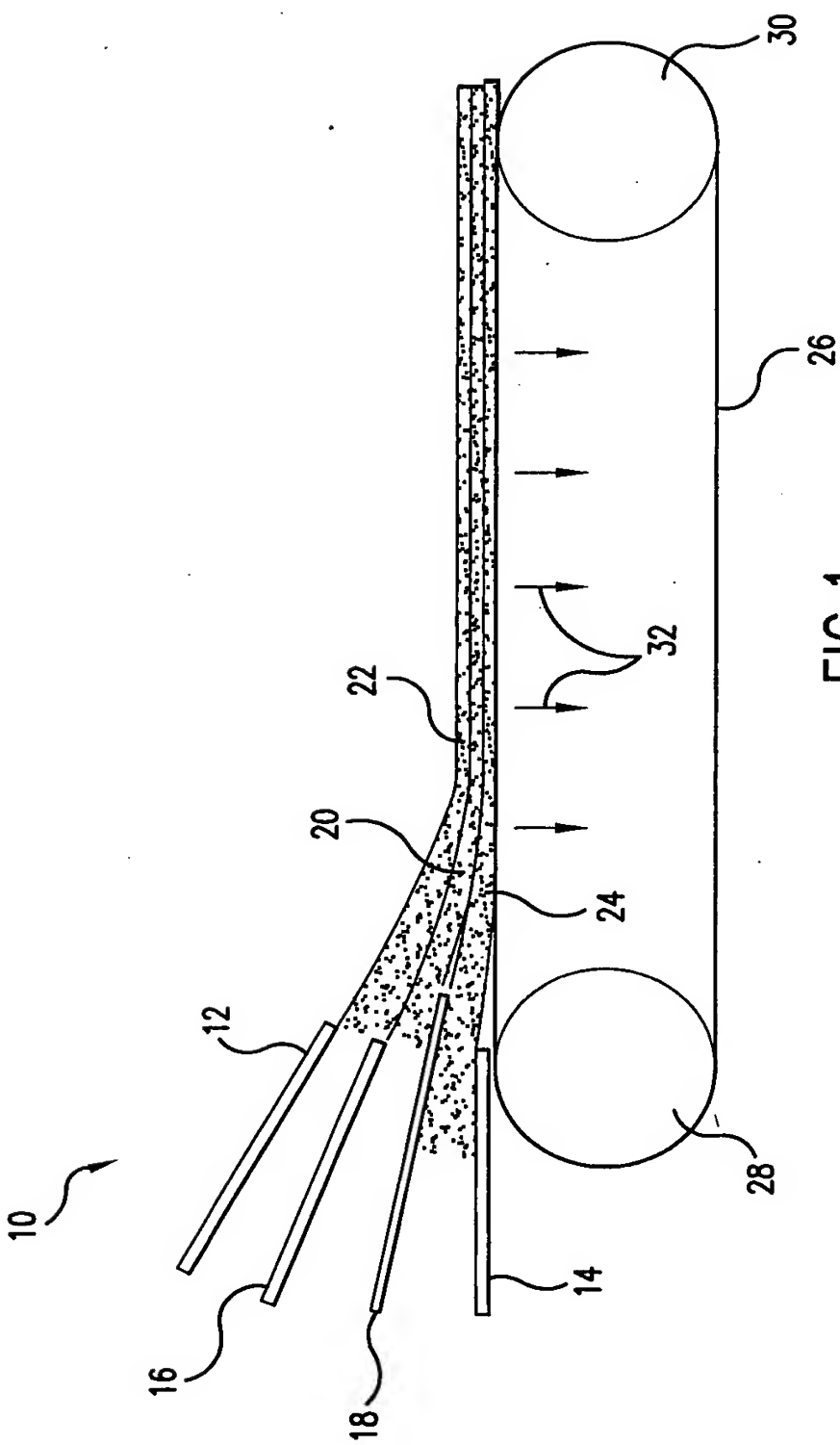


FIG.1



10/10/2004

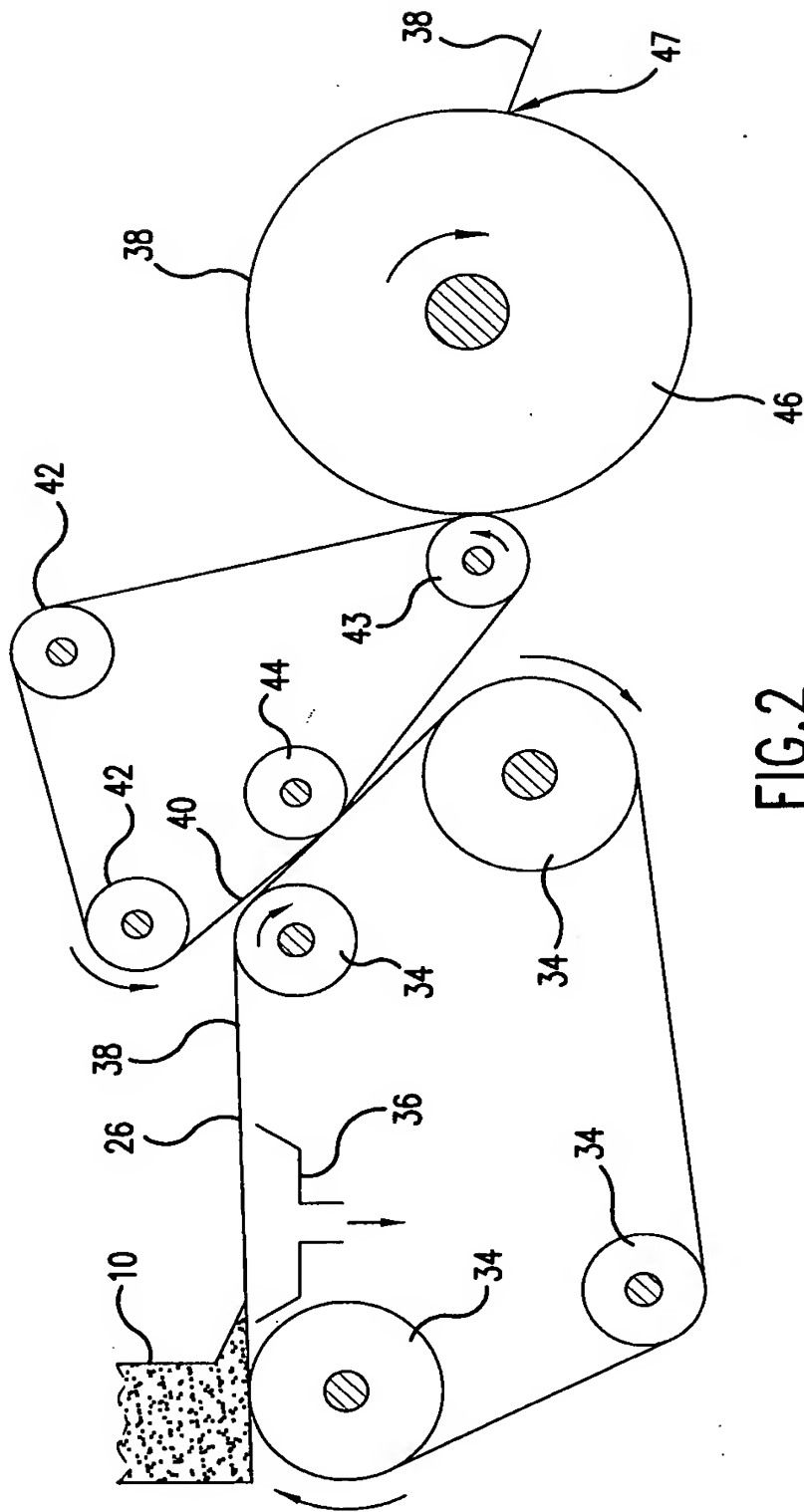


FIG.2



Replacement Sheet

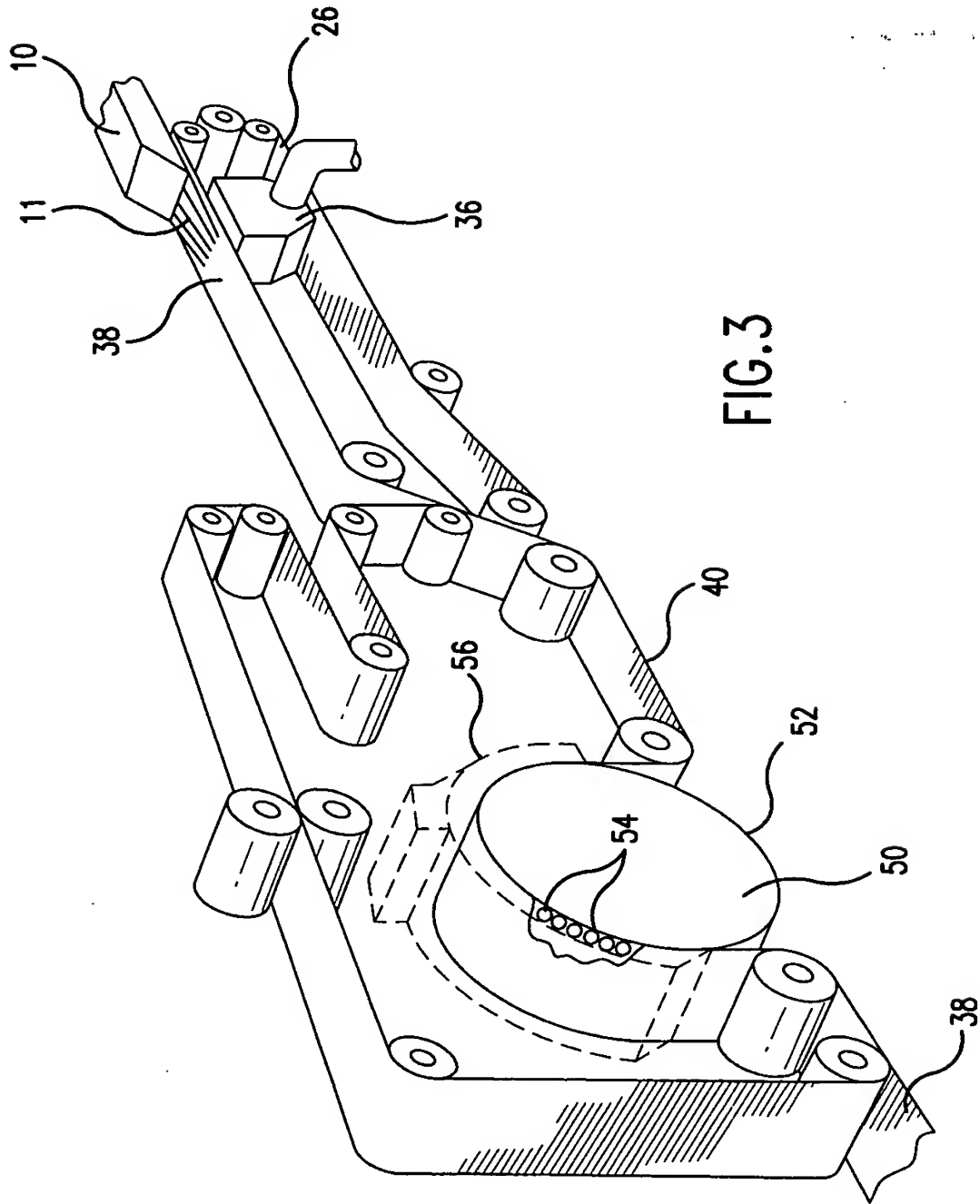
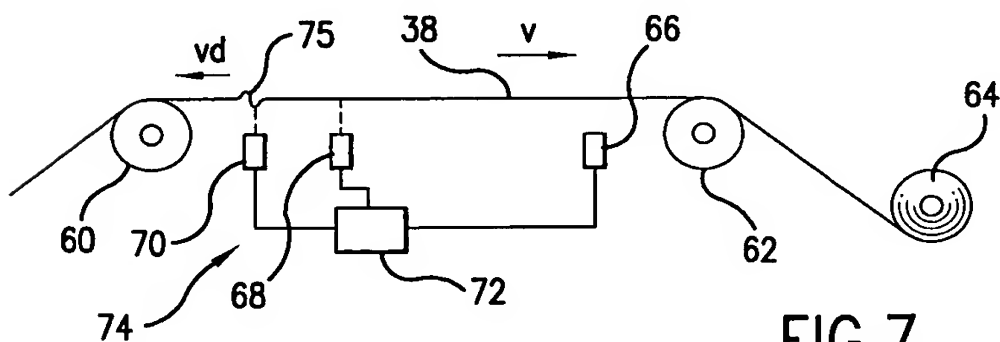
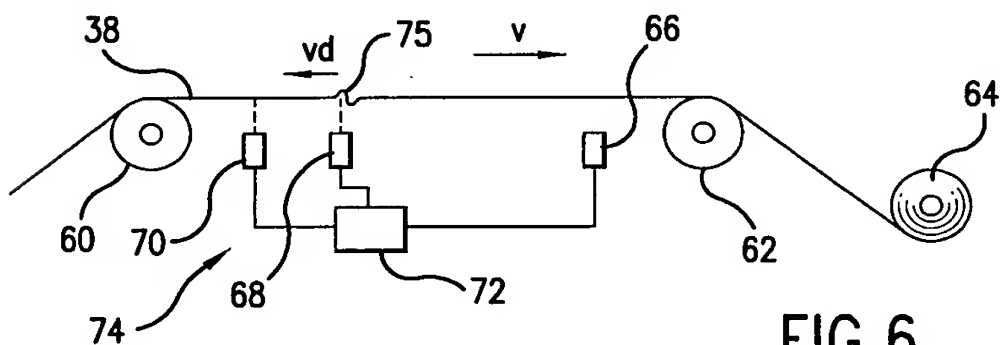
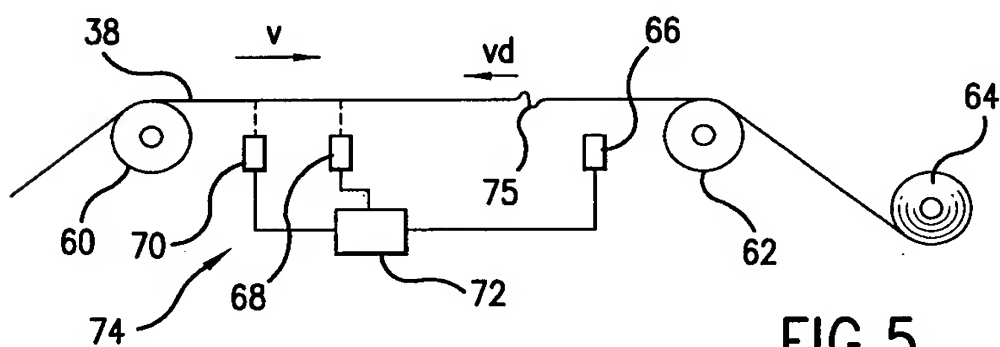
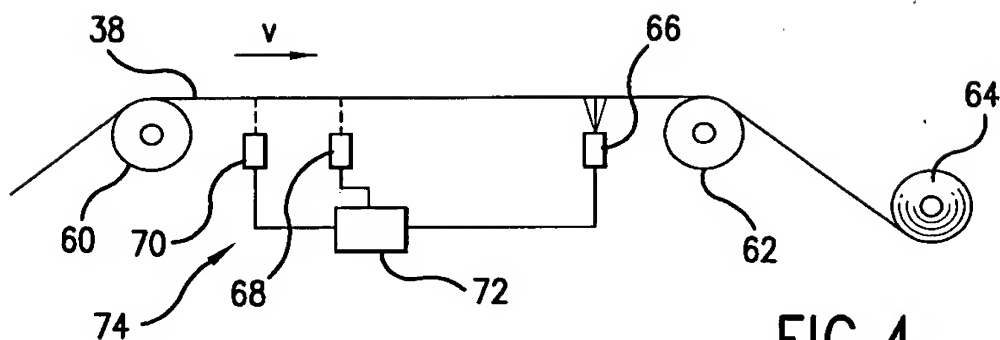


FIG. 3





Replacement Sheet

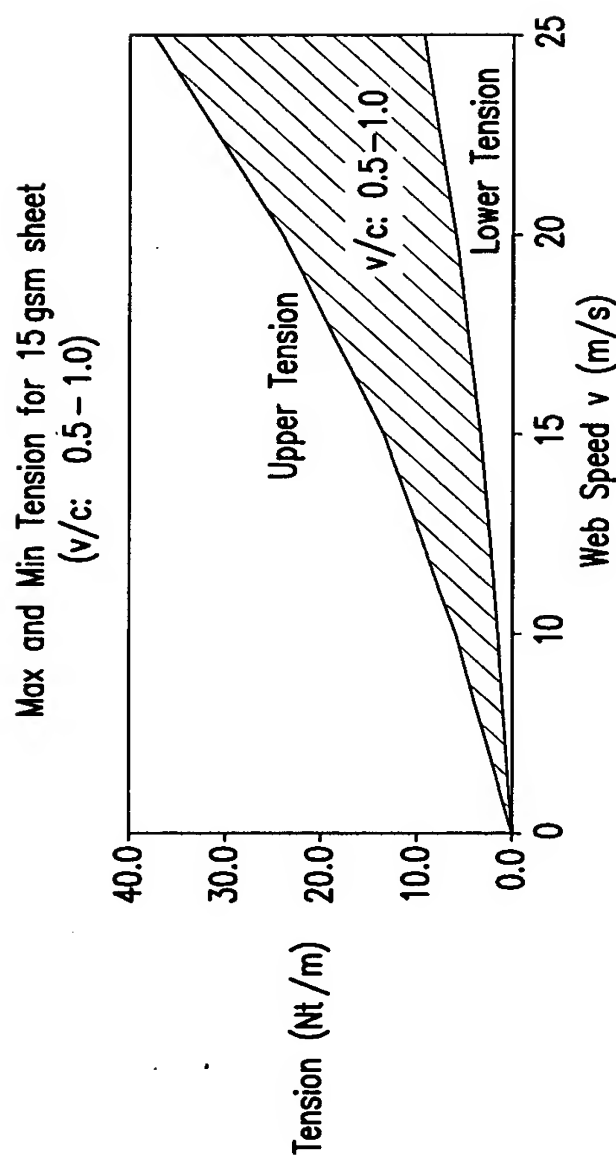


FIG.8



Replacement Sheet

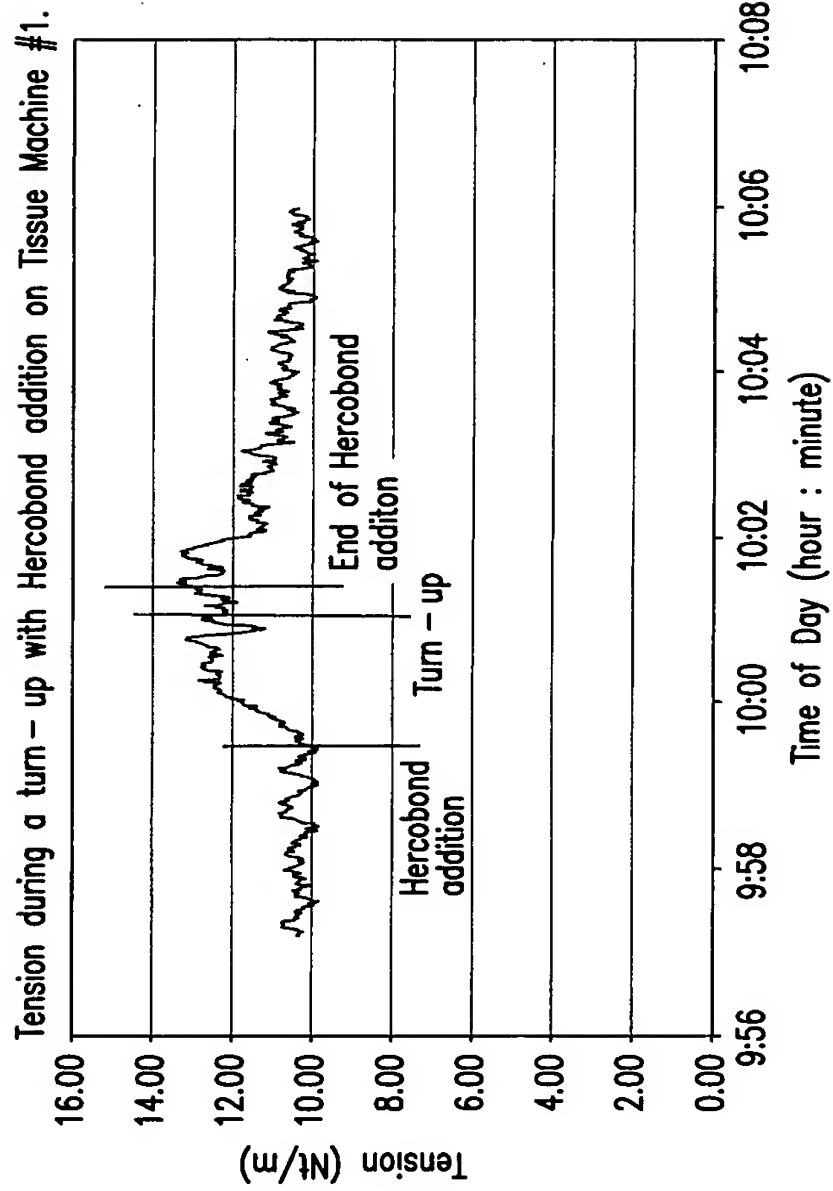


FIG.9



Replacement sheet

Tension during a turn - up without Hercobond on Tissue Machine #1.

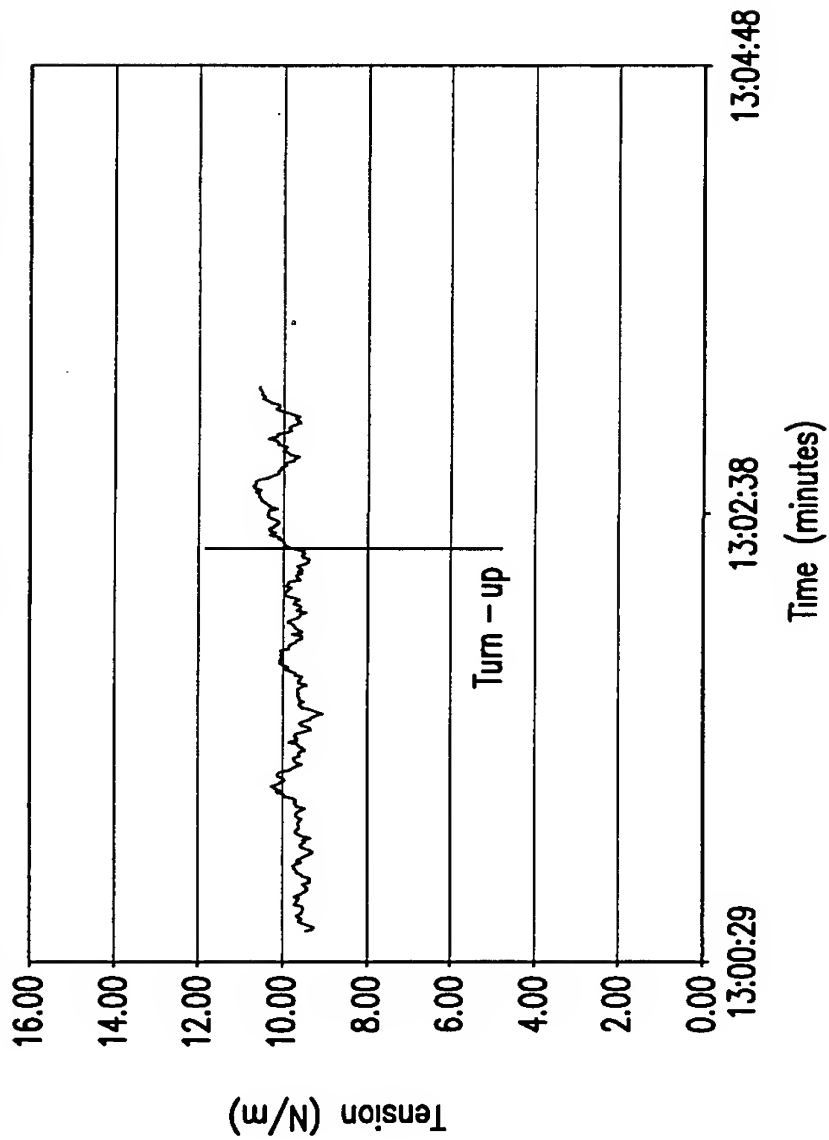


FIG.10



Replacement Sheet

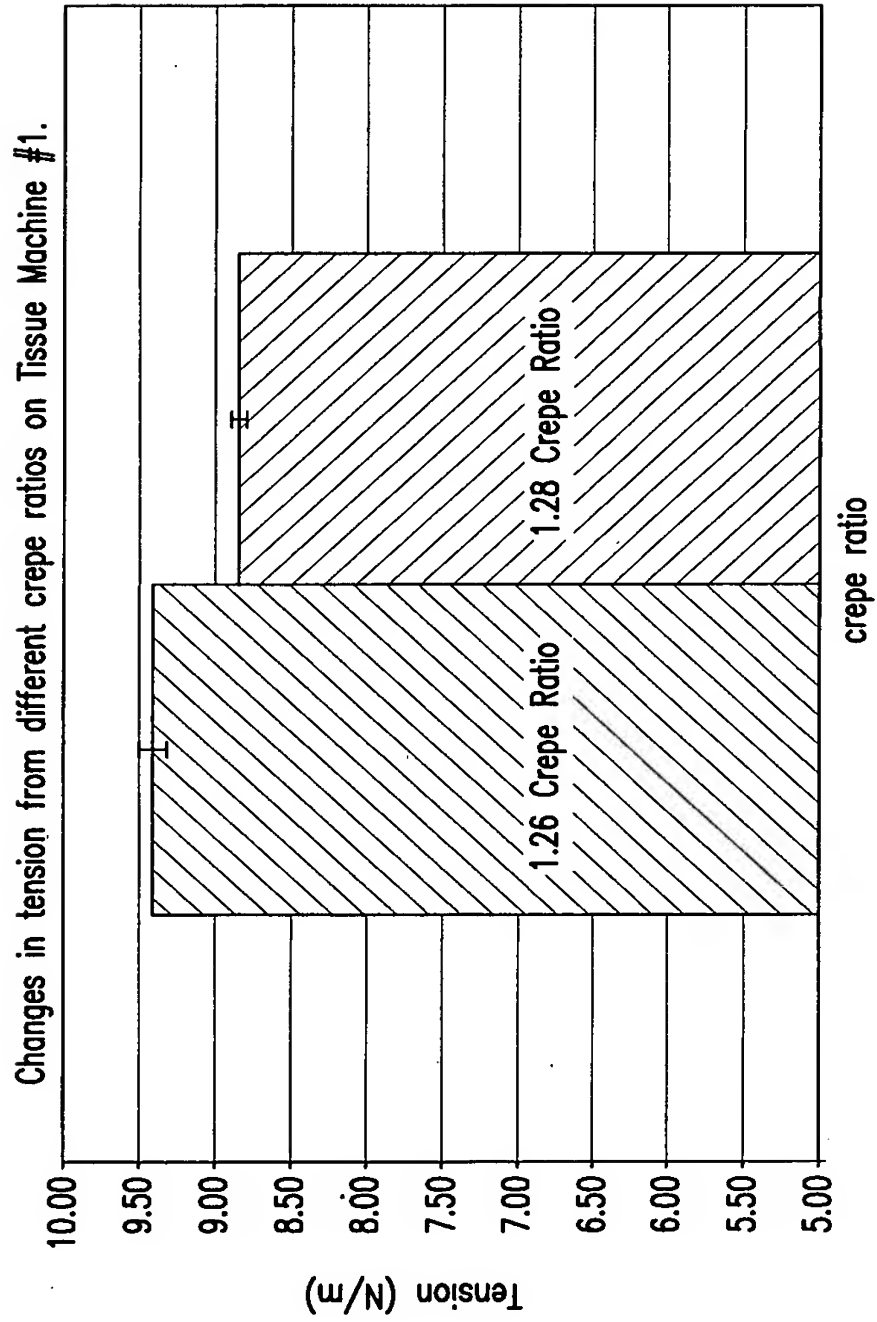


FIG.11



Replacement sheet

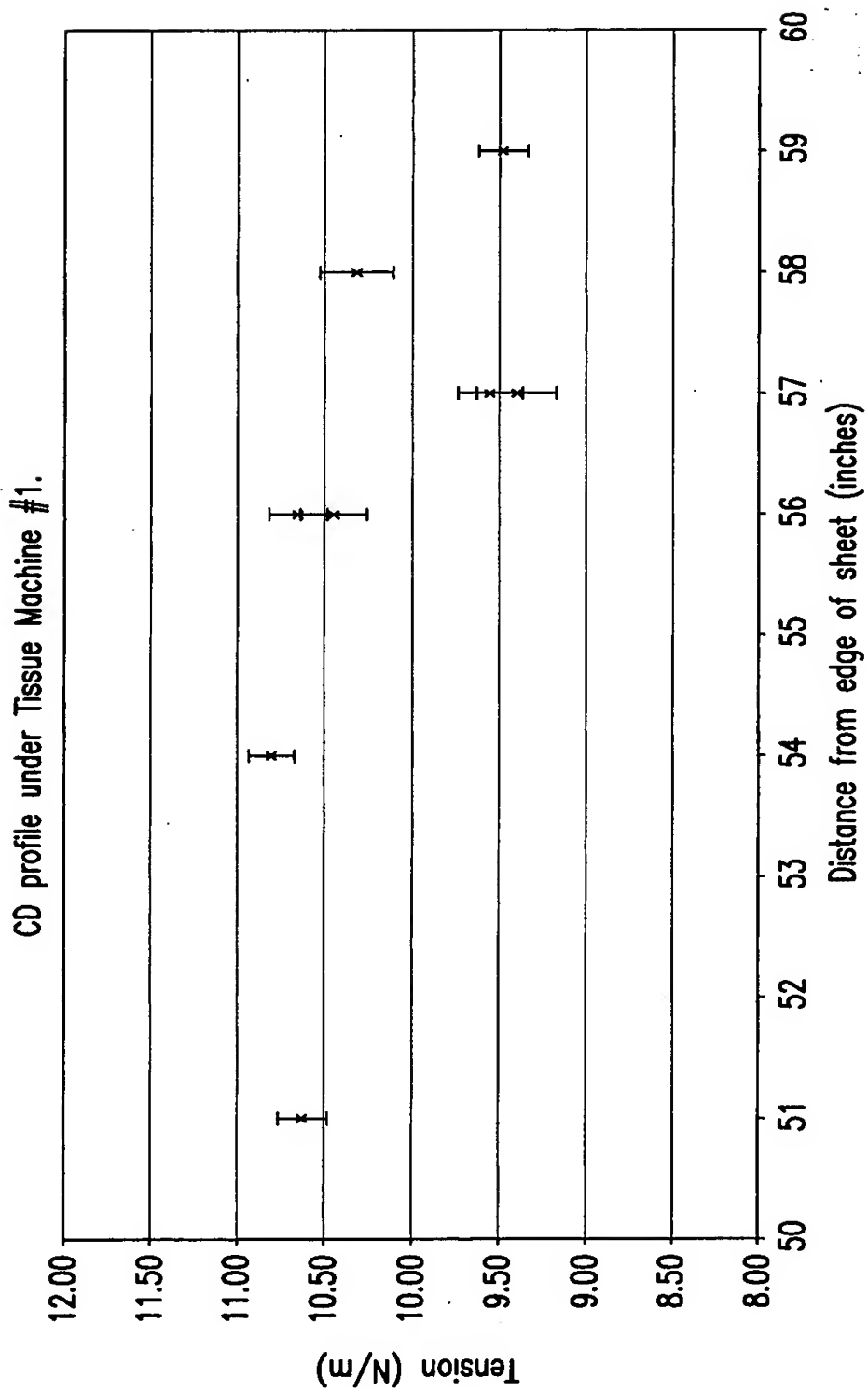


FIG.12



Replacement sheet

Tension measure through a continuous softroll on Tissue Machine #1.

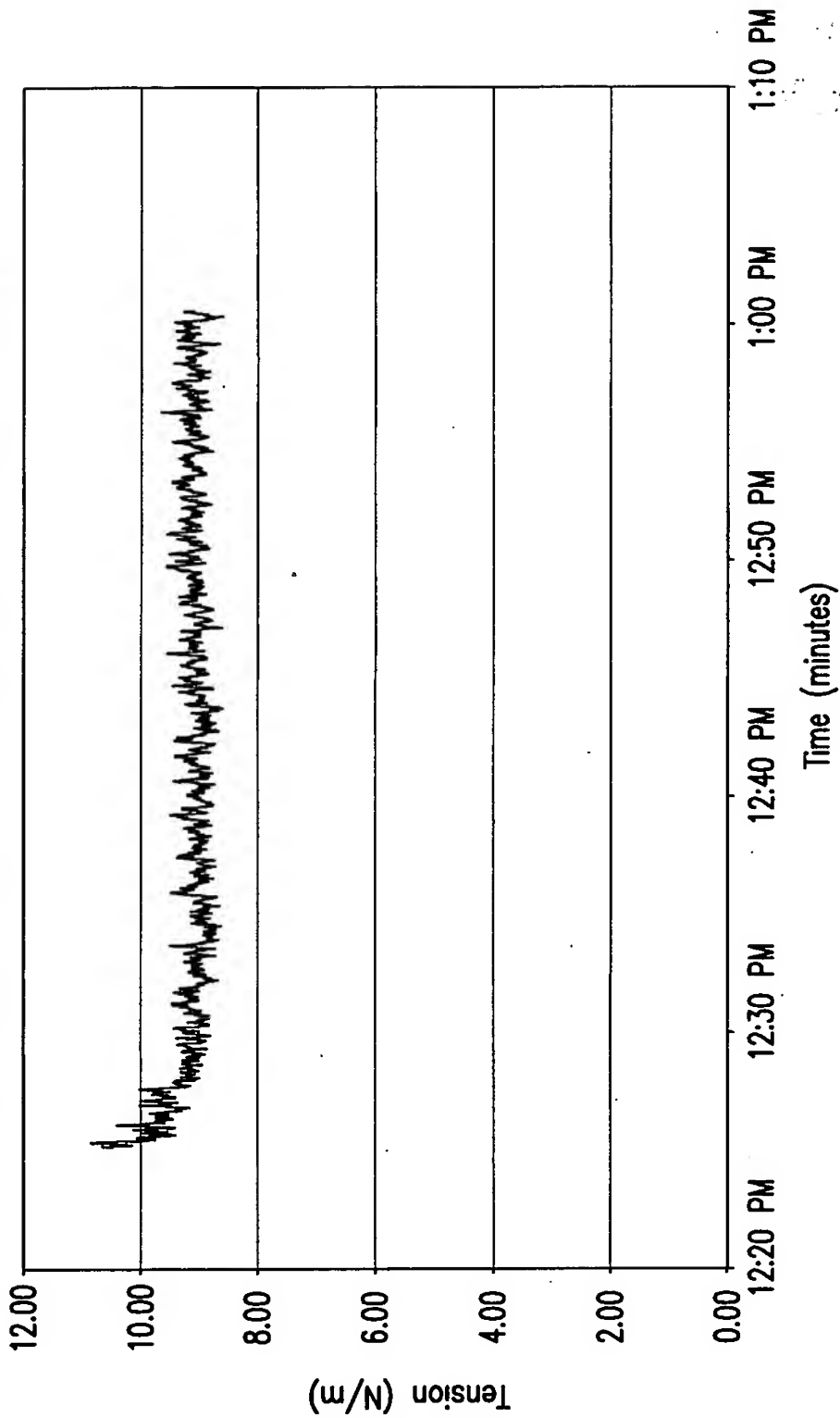


FIG.13



replacement steel

Tension measured with the DDWS foil raised and retracted on Tissue Machine #1.

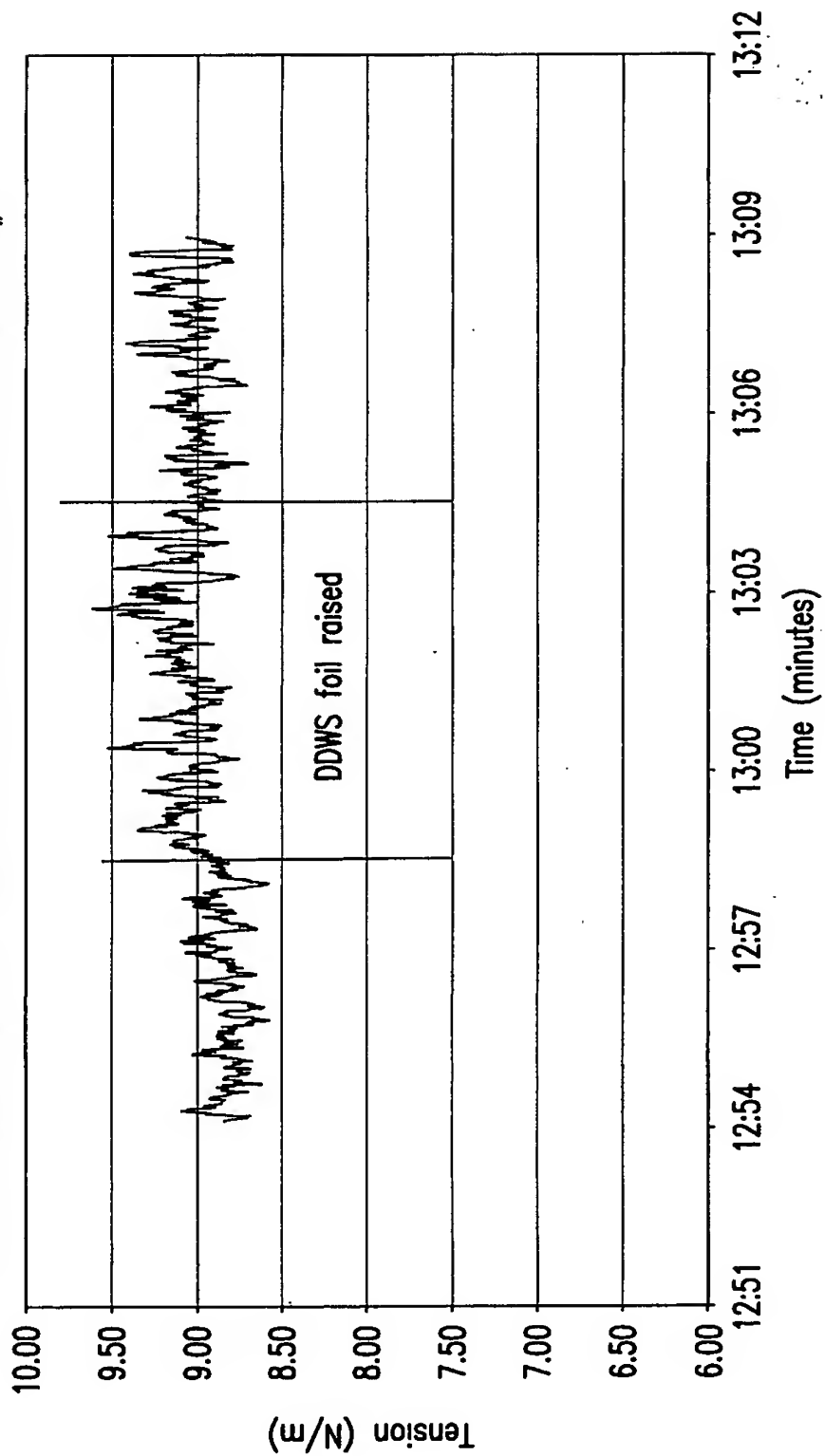


FIG.14



Replacement Sheet

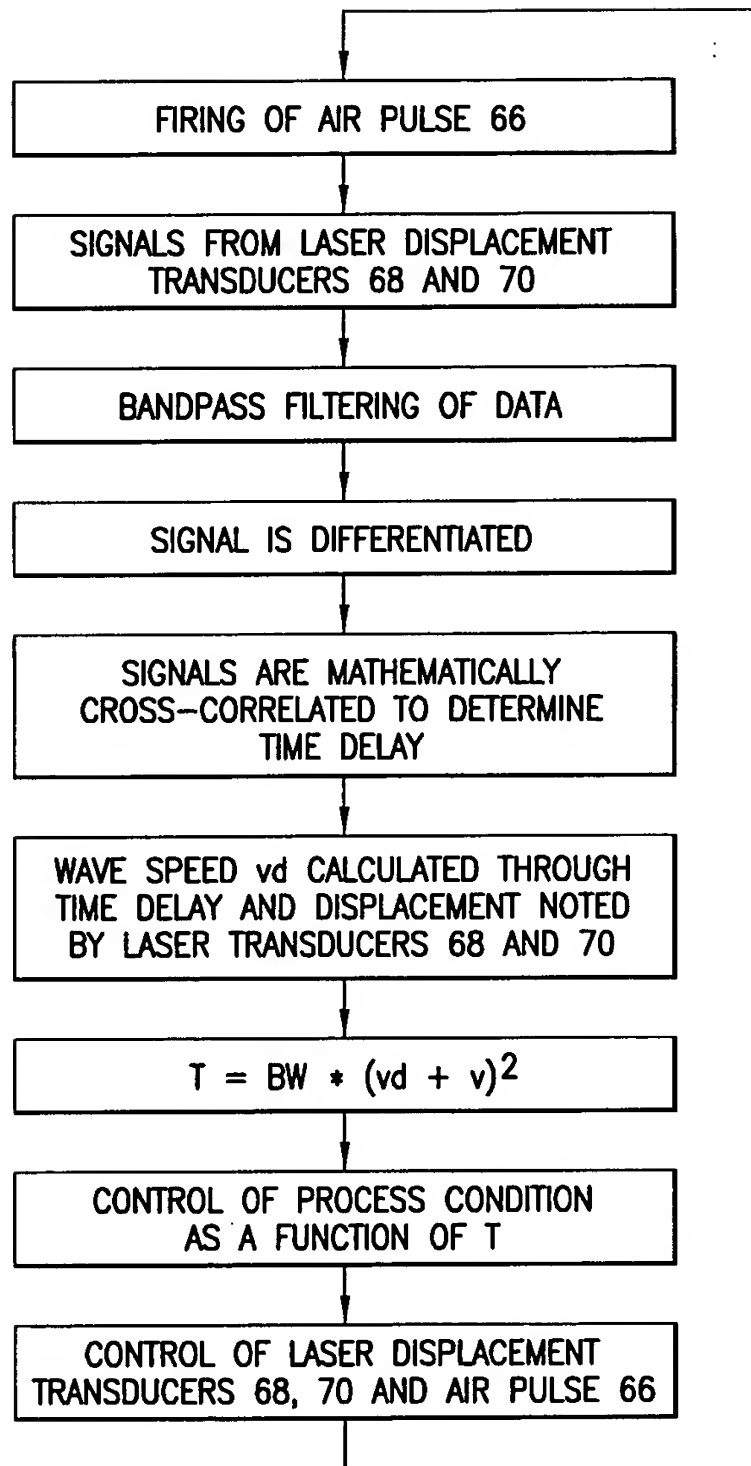


FIG.15